# METHANE FROM FLARING TOOLKIT



# Can I identify a flare with a performance issue: Monitoring Black carbon generation

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### **Summary**

The formation of soot and smoke by a flare can provide qualitative information that there may be a problem with combustion efficiency.

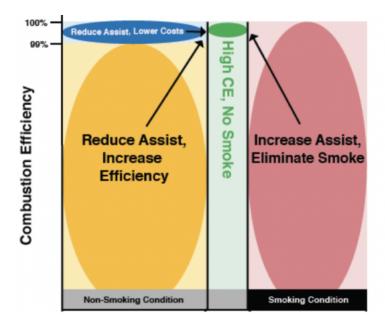
Whilst not directly correlated with methane emissions, the formation of soot may indicate to the operator that a flare is not performing properly or that conditions have changed.

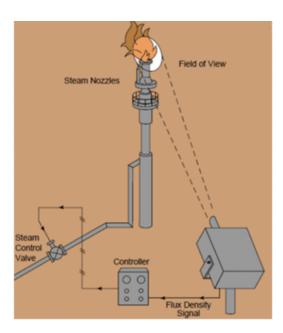
To comply with environmental regulations in some countries it is essential to have a good flare monitoring and control protocol and to avoid the formation of undesirable soot and smoke. However, excessive injection of air or

steam may reduce combustion efficiency, resulting in unburnt hydrocarbons released to the atmosphere.

#### **How it Works**

A large number of flares operate with the assistance of supplemental high-velocity air or steam to prevent the formation of soot or smoke. Flare monitoring has traditionally been performed on a manual basis, with a plant operator visually monitoring the flare and recording incidents like the occurrence of black smoke. This procedure is both inefficient and prone to errors. Human attention span is limited, and operators can get distracted by other work. This can result in missing an incident like black smoke, excessive steam when monitoring the flare for an extended period, and can lead to non-compliance or inefficient flaring.





To avoid these problems, it is important to monitoring smoke generation and to implement control of assist media flow to ensure proper combustion with high destruction efficiency independent of the waste gas composition and flow.

Soot monitoring includes the use of optical cameras with (IR) technology to measure in the infrared spectrum.

Advantages



Avoid smoke or black carbon generation



Help to have proper combustion with high destruction efficiency

It reduces utility consumption

It prolongs equipment life

Limitations

Soot formation does not directly correlate to methane emissions. Excessive use of supplement gases may suppress soot but increase methane release

It doesn't measure the combustion efficiency in the flare

#### Go Deeper

Vendor website: Powertrol

Vendor website: Williamson

Vendor website: Zeeco

Vendor website: Honeywell

Academic Research: Sky-Losa

Academic Research: Sky-Losa

#### Case study

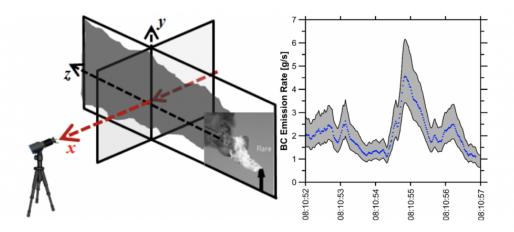
Case Study: Sky Losa

The Energy & Emissions Research Lab. From the Carleton University, Ottawa (Canada) is quantifying the Black Carbon yield (mass black carbon per mass of fuel) from an atmospheric plume of a flare.

For in-situ, optical quantification of black carbon mass emissions, **Sky-LOSA = Line-Of-Sight Attenuation** of skylight is used. The methodology is based in Rayleigh-Debye-Gans theory for Polydisperse Fractal Aggregates

(RDG-PFA). For the black carbon measurements, it is required:

- Separate tracking of cloudy sky and plume
- Simultaneous measurement of flare gas flow rate and flare gas composition.



Optical quantification of black carbon mass emissions (from Carleton University).

Results of measurements of Black carbon (BC) (from Carleton University).

## Can I identify a flare with a performance issue?



Can I identify a flare with a performance issue: Satellite monitoring – Wide area methane emissions monitoring



Can I identify a flare with a performance issue: Optical Gas Imaging



Can I identify a flare with a performance issue: Helicopter Optical Gas Imaging



Can I identify a flare with a performance issue: Point Sensors and Arrays



Can I identify a flare with a performance issue: Alarm systems – Fibre Optics

